

5/03

DART AEROSPACE LTD	Work Order:	22045
Description: Tube Assembly	Part Number:	D3298-009
04.11.25 Dwg 04.10.13		
Dwg: D3298 Rev. A1 PAGE 6	Qty:	10

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	✓	04.12.08	10
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-009	✓	04.12.20	10
3	GA	Bend tube as per template D3298-009T1 & Dwg D3298			
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: Qty Part Number Description Batch 21 AN818-6D Coupling Nut M12888 21 MS20819-6D Sleeve M12888	✓	04.12.20	10
5	QC5	Inspect work to Step 4	✓	05.01.03	10
6	ST	Identify and Stock parts with their Batch # using a Permanent Fine Point Marker	✓	05.01.04	10
7	AC	Cost / part: \$ 66	SAC	05.01.05	10
8	DC	Close W/O S, 32 Inspect Level 21	✓	05.01.06	10

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	✓

RELEASED
04.09.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

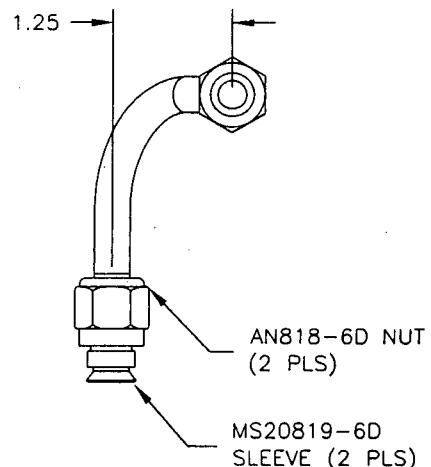
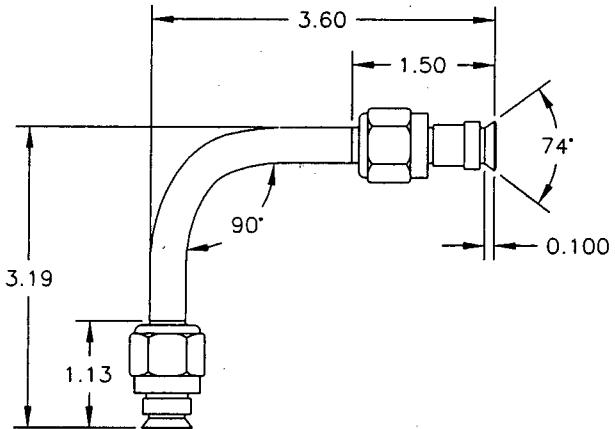
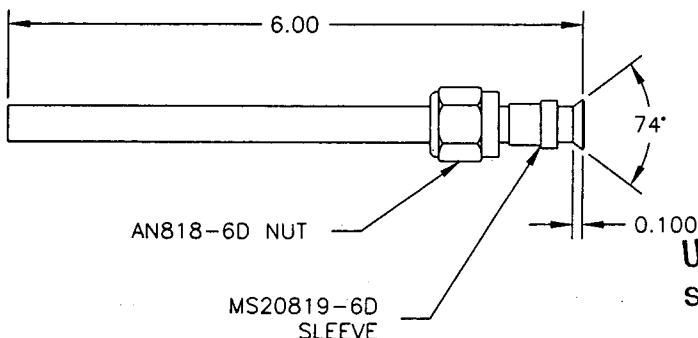
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3298	REV. A SHEET 6 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED
04.07.09**D3298-011**

SHOP COPY
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ENGINEERING

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 22045

D3298-009

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 06, 2004
11:09 am

Work Order No : 0022045
 Project Name : D3298-009
 Project For : WK503
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3298-009
 Description : Tube Assembly 6"
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 12-03-04
 Est Finish Date : 01-15-05
 Act Finish Date :
 Drawings Req'd : No
 Ok for Approval :
 Approval Rec'd :
\$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00